1. Product and Company Identifaction

Product Name	Freon HFC refrigerants R407C
Part Number	RXSOL-66-6627-011

Company Details:
RX MARINE INTERNATIONAL
105, A wing , BSEL , TECH PARK.
VASHI ,NEW BOMBAY 400703 INDIA

Stock Point : Mumbai, Kandla, Chennai, Kolkata, Visakhapatnam, Fujairah, Muscat

Phone	+91 22 27815541 / 42 / 43
Fax	+91 22 2781 1318 :::AOH :0091 9821214367
Email	123@rxmarine.com
Website	www.rxmarine.com

2. Composition / Information on ingredients

Ingrident	CAS Number	Weight Percentage
Difluoromethane (HFC32)	75-10-5	32%
Pentafluoroethane (HFC-125)	354-33-6	25%
1,1,1,2-Tetrafluoroethane (HFC-134a)	811-97-2	52%

3. Hazards Identification

Chemical hazards. Heating will cause a rise in pressure with a risk of the cylinders bursting. On Combustion, toxic gases are released.

Main Hazards:	All cylinders are portable gas containers and must be regarded as pressure vessels at all times.
Adverse Health effects:	Contains a liquefied gas. Contact with liquid may cause frostbite and injury to the cornea.
Biological hazards:	Contact with liquid could cause frost burns
Vapour Inhalation:	High exposures may cause an abnormal heart rhythm and prove suddenly fatal. May have a narcotic effect, very high co may cause anaesthetic effects and asphyxiation.
Eye Contact:	: Liquid contact can cause severe irritation and frostbite. Mist may irritate.
Skin Contact:	Irritation would result from defatting action on tissue. Liquid contact cause frostbite
Ingestion:	Ingestion is unlikely because of the physical properties and is not expected to be hazardous. Do not induce vomiting u to do so by a physician

4. First Aid Measures

General:	In high concentrations may cause asphyxiation. mobility/consciousness. Victim may not be aware uncontaminated area wearing self contained breathing ap Call a doctor. Apply artificial respiration if breathing stop
Inhalation:	In high concentrations may cause asphyxiation. mobility/consciousness. Victim may not be aware

	uncontaminated area wearing self contained breathing ap Call a doctor. Apply artificial respiration if breathing stopp
Eye contact:	Rinse the eye with water immediately. Remove contact le rinsing. Flush thoroughly with water for at least 15 minut medical assistance is not immediately available, flush an a
Skin Contact:	Contact with evaporating liquid may cause frostbite or fre
Ingestion:	Ingestion is not considered a potential route of exposure

5. Fire-fighting Measures

Extinguishing media All extinguishing agents can be used. If there is a fire close by, use suitable extinguishing agents.

Specific hazards. Pressurised container. On heating there is a risk of bursting due to internal pressure build-up NOT flammable. However, it may present a risk in the event of fire. Toxic vapours (Halogen compounds are released).

Emergency Actions Stay upwind. Evacuate the personnel away from the fumes. Cool down the containers/equipment exposed to heat with a water spray.

Protective clothing Self-contained breathing apparatus. Safety gloves and shoes, or boots, should be worn when handling cylinders.

Environmental precautions Prevent the product from spreading into the environment

6. Accidental Release Measures

Personal precautions.	Avoid contact with skin and eyes. Do not breathe gas. For further information refer to 8 ?Exposurecontrols/Perso Heavy vapours. Shut off low-level openings in the vicinity (ventilation shafts, drains) Prevent the product from e basements of pits. Stop the leak. Ventilate spillage area and basements.
Environmental precautions.	Prevent the product from spreading into the environmen.
Small spills.	Shut off source of product. Ventilate area.
Large spills	Evacuate the area. Shut off the source of the spill if this can be done without risk. Restrict access to the area until co clean-up procedure. Ventilate the area using forced-draught if necessary.

7. Handling and Storage

Handling	Only experienced and properly instructed persons should handle gases under pressure. Use only properly specified equi suitable for this product, its supply pressure and temperature. Refer to supplier's handling instructions. The substance n in accordance with good industrial hygiene and safety procedures. Protect containers from physical damage; do not dra drop. Do not remove or deface labels provided by the supplier for the identification of the container contents. containers, even for short distances, use appropriate equipment eg. trolley, hand truck, fork truck etc. Secure cylinde position at all times, close all valves when not in use. Provide adequate ventilation. Suck back of water into the co prevented. Do not allow backfeed into the container. Avoid suckback of water, acid and alkalis. Keep container below ventilated place. Observe all regulations and local requirements regarding storage of containers. When using do no smoke. Store in accordance with local/regional/national/international regulations. Never use direct flame or electrical to raise the pressure of a container. Leave valve protection caps in place until the container has been secured against bench or placed in a container stand and is ready for use. Damaged valves should be reported immediately to the container valve after each use and when empty, even if still connected to equipment. Never attempt to repair or m valves or safety relief devices. Replace valve outlet caps or plugs and container caps where supplied as soon disconnected from equipment. Keep container valve outlets clean and free from contaminates particularly oil and experiences any difficulty operating container valve discontinue use and contact supplier. Never attempt to transfer container to another. Container valve guards or caps should be in place.
Storage	Containers should not be stored in conditions likely to encourage corrosion. Stored containers should be periodical general conditions and leakage. Container valve guards or caps should be in place. Store containers in location free fro away from sources of heat and ignition. Keep away from combustible material.

8. Exposure controls and personal protection

Respiratory protection:	None generally required for adequately ventilated work s ventilated situations, or release into confined space, whe PEL of 1,000 ppm, use a self-contained, NIOSH appro respirator. For escape: use the former or a NIOSH-approv
Engineering control measures:	: Provide local ventilation at filling zones and areas w (general) ventilation may be adequate for other operating a
Eye protection:	For normal conditions, wear safety glasses. Where there is wear chemical safety goggles.
Skin:	Skin contact with refrigerant may cause frostbite. General should provide adequate protection. If prolonged contac insulated gloves constructed of PVA, neoprene or butyl ru clothing should be promptly removed and washed before r

9. Physical and chemical properties

Appearance	Clear, Colorless Liquid And Vapor
Physical State	Gas At Ambient Temperatures
Molecular Weight	86.2
Chemical Formula	CH2F2, CF3CHF2, CH2FCF3
Odor	Faint Ethereal Odor
Specific Gravity	1.16 @ 21.1°C (70°F) (Water =1)
Solubility In Water	Unknown
pH	Neutral
Boiling Point	-43°C (-45.40°F)
Freezing Point	Not Determined
Vapor Pressure	156.2 Psia @ 70°F / 356.7 Psia @ 130°F
Vapor Density (Air = 1.0)	3.0
Evaporation Rate	>1 Compared To: CCl4 = 1
% Volatiles	100
Odor Threshhold	Not Established
Flammability	Not Applicable
Lel/Uel	None/None
Relative Density	1.16 G/Cm3 At 21.1°C
Partition Coeff (N-Octanol/Water) Log Pow	Not Applicable
Auto Ignition Temp	Not Determined
Decomposition Temp.	>250 ?c
Viscosity	Not Applicable
Flash Point	Not Applicable

10. Stability and reactivity

Reactivity:	No reactivity hazard other than the effects described in sub-section below.
Chemical Stability:	Stable under normal conditions.
Conditions to Avoid:	Open flames and high energy ignition sources. The product is not flammable in air under ambient conditions of temper pressure. When pressurised with air or oxygen, the mixture may become flammable. Certain mixtures of HCFCs or HF chlorine may become flammable or reactive under certain conditions.
Incompatible Materials	No reaction with any common materials in dry or wet conditions. Alkali metals. Alkali earth metals. Chemically-active calcium, powdered aluminium, zinc, and magnesium)

Hazardous Decomposition Products:	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological information

Immediate (Acute) Effects	
HFC-32	LC50 : Inhalation 4 hr. (rat) - > 520,000 ppm / Cardiac Sensitization threshold (dog) - 350,000 ppm
HFC-125: LC50	Inhalation 4 hr. (rat) - > 800,000 ppm / Cardiac Sensitization threshold (dog) 75,000 ppm
HFC-134a	LC50: Inhalation 4 hr. (rat) - > 500,000 ppm / Cardiac Sensitization threshold (dog) > 80,000 ppm
Delayed (Subchronic and Chronic)	
HFC-32	Teratogenic NOEL (rat and rabbit) ? 50,000 ppm Subchronic inhalation (rat) NOEL ? 50,000 ppm
HFC-125	Teratogenic NOEL (rat and rabbit) ? 50,000 ppm Subchronic inhalation (rat) NOEL - > 50,000 ppm Chronic NOEL ? 10,000 ppm
HFC-134a	Teratogenic NOEL (rat and rabbit) ? 40,000 ppm Subchronic inhalation (rat) NOEL ? 50,000 ppm Chronic NOEL ? 10,000 ppm
Repeated Dose Toxicity	Lifetime inhalation exposure of male rats was associated with a small increase in salivary gland fibrosarcomas.
Other Data	HFC-32, HFC-125, HFC-134a: Not active in four genetic studies .
Further Information	Acute Effects Of Rapid Evaporation of the liquid may cause frostbite. Vapors are heavier than air and can displace difficulty breathing or suffocation. May cause cardiac arrhythmia.

12. Ecological information

Degradability (BOD)	R-407C is a gas at room temperature; therefore, it is unlikely to remain in water.
Octanol Water Partition Coefficient:	Unknown for mixture

13. Disposal considerations

General information:	Do not discharge into any place where its accumulation could be dangerous. Vent to atmosphere in a well ventilated pla discharges to atmosphere.
Disposal methods	Refer to the EIGA code of practice (Doc.30 "Disposal of Gases", downloadable at http://www.eiga.org) for more guida disposal methods. Dispose of container via supplier only. Discharge, treatment, or disposal may be subject to national laws.

14. Transport information

UN Number	UN 3340
Proper Shipping Name	Refrigerant gas R 407c
Hazard Class	2.2
Packing Group	Not applicable

15. Regulatory information

EEC Hazard class: Non-flammable gas

National legislation: OHSact and Regulations 85 of 1993.

Reference: SANS 10234 and its supplement.

16. Other information

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